



Stitching Wire

Choose from a wide range of galvanized or copper wire sizes. For use in stitching machines from ISP, Bostitch and others.

DESCRIPTION/SIZE	GAUGE	ITEM CODE
Galvanized, 10# Coil	.020	103X020-10G-ISM
Galvanized, 25# Coil	.020	103X020-25G-ISM
Galvanized, 25# Coil	.023	103X023-25G-ISM
Galvanized, 25# Coil	.028	103X028-25G-ISM
Copper, 10# Coil	.020	103X020-10C-ISM
Copper, 25# Coil	.020	103X020-25C-ISM
Copper, 25# Coil	.023	103X023-25C-ISM
Copper, 25# Coil	.028	103X028-25C-ISM

Stitching Machines and Carton Staplers are shown on page 15.



Correct method for basic box stapling

- Crown width must be at least 1 1/4 inches
- Do not space staples more than 5 inches apart along both the center seam and the sides of the outside flaps of a regular slotted container but only where the outer flaps overlap the inner flaps.

Which staple is right for this application?

- 1/2 inch leg – 125 and 175 lb. test single wall
- 5/8 inch leg – most single wall corrugate
- 3/4 inch leg – most double wall corrugate
- 7/8 inch leg – heavy double and triple wall especially in manual applications where board “memory” is difficult to overcome

Galvanized Plier Staples for Clinch Type and Long Reach Staplers

For use in long reach staplers from Bostitch, Josef Kihlberg, Senco and others, located on page 16 of this catalog.

DESCRIPTION/SIZE	GAUGE	CTN CT
1/2" Crown x 3/16" Leg	20	24000
1/2" Crown x 3/8" Leg	20	10000
1/2" Crown x 1/2" Leg	20	10000
7/16" Crown x 3/8" Leg	18	5000
7/16" Crown x 1/2" Leg	18	5000
7/16" Crown x 5/8" Leg	18	5000

Carton Closing Staples

Staples have many advantages over other carton closing methods like tape and glue, including superior strength and security. While a taped box can easily be sliced open and its contents pilfered, a stapled box is much tougher to open. For use in foot bottom box staplers, roll box staplers, air box staplers and hand box staplers from Bostitch, ISM, Josef Kihlberg and others. These staplers can be found on page 16.

Stick Staples

1 1/4" Crown x 5/8" Leg	2500	C58
1 1/4" Crown x 3/4" Leg	2000	C34
1 11/32" Crown x 5/8" Leg	2000	SW7437-58
1 11/32" Crown x 5/8" Leg	2500	SW9040-58
1 11/32" Crown x 3/4" Leg	2000	SW7437-34
1 11/32" Crown x 3/4" Leg	2000	SW9040-34
1 11/32" Crown x 7/8" Leg	2000	SW9040-78
1 3/8" Crown x 5/8" Leg	2500	A58
1 3/8" Crown x 3/4" Leg	2000	A34
1 3/8" Crown x 7/8" Leg	2000	A78

Roll Staples

1 1/4" Crown x 5/8" Leg	24000	GR158
1 1/4" Crown x 5/8" Leg	30000	GR558
1 1/4" Crown x 3/4" Leg	24000	GR134
1 1/4" Crown x 3/4" Leg	30000	GR534
1 11/32" Crown x 5/8" Leg	24000	SWC7437-58